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Europäisches Patentamt  
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11 Publication number:

**0 128 738**  
**A2**

12

# EUROPEAN PATENT APPLICATION

21 Application number: 84303799.5

51 Int. Cl.: **B 65 D 75/54**, **B 65 D 75/04**,  
**B 65 D 65/12**

22 Date of filing: 05.06.84

30 Priority: 10.06.83 US 502345

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43 Date of publication of application: 19.12.84  
Bulletin 84/51

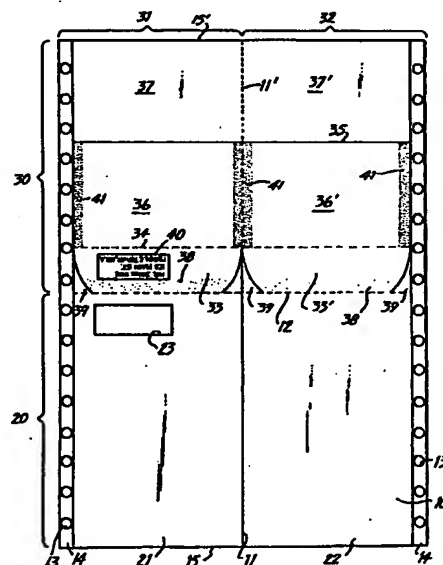
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64 Mailing wrapper with reply envelope and response device from integral web.

57 Composite mailing wrappers are made from an integral web (10) which comprises a cover sheet panel (20) and an envelope portion (30), divided by fold lines (12, 34, 35) into separate panels; by folding the web (10) and bonding the edges of panels together, the desired mailing wrappers are made by a procedure which involves separating the envelope portion (30) from the cover sheet panel (20).



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**Mailing Wrapper With Reply Envelope  
And Response Device From Integral Web**

**Background Of The Invention**

**1. Field Of The Invention**

5           This invention relates to mailing  
wrappers or covers for magazines and especially for  
mail order catalogs.

**2. Description Of The Prior Art**

10           Mail order catalogs, magazines and  
publications of a similar format distributed in  
volume are commonly mailed in wrappers intended to  
protect the cover and/or integrity of the catalog.  
Pre-printed address labels can be applied to the  
15           wrappers, or the recipient's address can be printed  
directly on the wrapper using any of a variety of  
conventional addressing machines.

20           Mail order catalogs are provided with an  
order form and may include a pre-addressed return  
envelope. These are commonly inserted loose in the  
catalog if a sealed wrapper is employed for  
mailing. Alternatively, the order form can be  
stitched, or stapled, usually in the centerfold, to  
become an integral part of the catalog.

While advertisers find it desirable to personalize their solicitations with the name, address, and other pertinent information relating to the recipient, it has not been practical or economical to do so where an address label is applied to a publication containing the personalized message or solicitation. Problems of mismatching of separate address labels and personalized form letters in the preparation of large volume mailings have made it impractical to use personalized pieces with catalog and magazine mailings.

It is therefore a purpose of this invention to provide a composite wrapper for a catalog, magazine or the like, which wrapper contains, fields for printed material, such as an order form, and one or more preformed reply envelopes intended for use by the recipient.

It is another object of this invention to provide a wrapper which can be stitched or otherwise affixed to the outside of a completed catalog, and which will not render the catalog bulky or difficult to read.

It is a further object to provide a wrapper which comprises at least two preformed reply envelopes and at least one preprinted response device joined to the envelope.

Another object of the invention is to provide a method for preparing a composite wrapper, the elements of which comprise preprinted front and rear cover sheets joined along a longitudinal centerfold line, at least one preformed reply envelope, and optionally, one or more response devices joined to the envelope flap(s), all of

which are formed from an integral sheet or web, so that two or more of the elements can be personalized without the possibility of mismatching of personal data on the elements.

5       Summary Of The Invention

10       The present invention relates to a composite mailing wrapper or cover suitable for use with a magazine or catalog comprising the elements of a pair of cover sheets joined along a longitudinal fold line and at least one envelope, and, optionally, one or more response devices, all of which are prepared from an integral web. In a preferred embodiment the cover sheets, envelopes and response devices are preprinted with fields of  
15       information while in the form of the integral sheet or continuous web, and thereafter passed through computer directed printing apparatus for personalization of the various elements.

20       The terms "personalized" and "personalization" will be understood by those familiar with the art and include the printing at predetermined positions within the fields of information such as the recipient's name, address, account number and other data that may be collected  
25       in demographic studies. These specific printing techniques are well-known in the art and do not constitute a part of the invention.

30       The articles of the present invention and their methods of preparation permit the personalization of two or more of the elements, i.e., cover sheets, envelopes and optional response devices, and their assembly to a magazine or catalog with the elimination of any substantial risk of mismatching.

This result is achieved by the novel method which includes the preparation of the cover sheets and envelopes, and optionally, the response devices, from an integral sheet in a manner such that the elements in the final composite article remain detachably connected by means of lines of perforations and/or staples or the like, throughout the entire manufacturing process, and are so connected when assembled to the catalog.

The elimination of mismatching of the various personalized elements permits the efficient and reliable production of the articles on high-speed equipment, with the concomitant savings associated with fewer quality control checks, reassembly of mismatched elements and wasted materials. The use of personalized enclosures such as envelopes and response devices not only expedites handling by the recipient, but permits the sender to incorporate data such as an account or order number in machine readable form so that information received in reply can be machine sorted or promptly entered into a computer data base.

The methods of the invention can readily be adapted to producing the desired articles in a wide variety of configurations, formats and sizes, all of which are within the capabilities of commercial presses, computer directed printers, and the folding and converting equipment which is available to the art.

#### Brief Descriptions Of The Drawings

In the drawings accompanying and forming part of this specification wherein like numerals are used to refer to corresponding elements in the various figures:

FIG. 1 is a plan view of an integral sheet, or portion of a continuous web, containing the composite cover sheet and two envelopes.

5 FIG. 2 is a perspective view of the embodiment of FIG. 1 showing the first folding step as partially completed.

FIG. 3 is a perspective view of the embodiment of FIG. 1 showing the second folding step as partially completed.

10 FIG. 4 is a side view illustrating schematically the trimming operation of the preferred embodiment on the article following completion of the second folding step illustrated in FIG. 3.

15 FIG. 5 is also a side view illustrating schematically the stapling, or stitching, of the envelopes along the cover sheet fold line and completion of the trimming step shown in FIG. 4.

20 FIG. 6 is a perspective view of the completed composite cover sheet and two envelopes folded along the longitudinal fold line and ready for assembly to a magazine or catalog.

25 FIG. 7 is a plan view of another embodiment of the invention consisting of an integral sheet, or portion of a continuous web, comprising the composite cover sheet, two envelopes and two response devices.

30 FIG. 8 is a perspective view of the completed cover sheet, envelopes and response devices shown in FIG. 7.

#### Description Of The Preferred Embodiments

There is shown in FIG. 1 a composite sheet, or portion of a continuous web of paper, 10, which is bisected by longitudinal fold line 11.

Sheet 10 is divided into cover panel 20 and envelope portion 30 by a first transverse line 12. Envelope portion 30 contains a pair of adjacent envelope blanks 31 and 32 lying on either side of line 11. Each envelope blank consists of a flap 33, defined by second transverse line 34 and a third transverse line 35 defining front envelope panel 36 and rear envelope panel 37. Flaps 33 can be coated with remoistenable gum adhesive 38. Flaps 33 can also be provided with die-cuts 39 at their respective corners.

In practising the invention in the preferred embodiment where the return envelope and cover sheet portions are to be personalized, the web 10 can be provided with line holes 13 which are positioned in outer longitudinal strips 14. Line holes facilitate indexing of pre-printed sheets and webs during the personalization step where the line holes are engaged by the computer directed printer. Where sheet 10 comprises a section of a continuous printed web, the line holes facilitate the bursting of the composite forms along intermediate line 15. Strips 14 are trimmed off during a subsequent finishing step, as described below.

In practising the invention, blank web 10 is fed into a form printer capable of printing an appropriate field on the adjacent cover sheets 21 and 22. Where the article is to be used as a mailing wrapper or cover for a mail-order catalog, the printed fields can include a solicitation and an order form, or simply two order forms. The form printer also prints the return address on the business reply envelope at a position obverse of front panel 36. In this illustrative description which follows it will be assumed that the article of FIGS. 1 and 2 is to be folded so that the cover

page shown will be the inside facing pages, and will be assembled to the front and rear pages of the catalog. In this configuration, envelope panels 36 and 37 will likewise be folded to face each other, and remoistenable adhesive 38 will be applied to the upper surface of the web 10 as shown. Die cutting at flap corners 39 and perforations, for example, along lines 11 and 12, can be accomplished on the form printer.

The continuous web exiting the form printer is indexed and fed into the computer directed printers for personalization in any desired configuration. For example, the solicitations and order forms on the inside cover sheets 21 and 22 can be personalized in the salutation and an account number can be entered. In addition, the inside of the flap can be personalized with the name and address of the recipient. In a further preferred embodiment, which will be described in more detail below, the cover sheet 21 is provided with an opening, or window 23, as by die-cutting, which corresponds to a personalized printed field 40 on the envelope flap so that when the article is folded in the final assembly the printed field 40 on the flap 33 is visible through the window 23 in the cover sheet.

Following personalization, the web 10 is directed to appropriate folding apparatus where hot melt adhesive 41 is applied adjacent the outer edges of the pair of front envelope panels 36. The subsequent folding and finishing steps will be described with reference to FIGS. 2-5. A first fold along third transverse line 35, shown partially completed in FIG. 2, brings the rear envelope panel 37 into superposed position over front panel 36 thereby forming the envelope pocket.



Simultaneously, the sheet can be perforated along line 11, if perforations have not been previously provided, as on the form printer. The composite forms are also "burst", or separated from the web along transverse cutting lines 15 and 15', and the line hole strips 14 are removed prior to folding.

Shown partially completed in FIG. 3 is a second fold along line 12, which brings the completed envelopes into superposed relation with the cover sheets. In one embodiment of the invention the envelopes remain detachably joined to the cover sheets along the line of perforations 12. The article is then folded along line 11 and secured to the catalog. The recipient can then remove one envelope from the assembly by tearing first along the line of perforations between the envelopes and then along the perforations at line or edge 12, much in the manner that a check is removed from a page in a conventional business checkbook. This embodiment has the advantage of leaving the other envelope detachably connected to the remaining cover sheet.

In a second preferred embodiment of the invention illustrated by FIG. 1, the envelopes are separated from the cover sheets, as by trimming away the material adjacent fold line 12, while the envelope and cover sheets are in a superposed configuration, and essentially simultaneous with said trimming step, detachably connecting the elements as by a staple or stitching. This latter sequence of steps is schematically illustrated in FIGS. 4 and 5, where the edge trimming is accomplished for example, by scissor wheels 45, and the 3 separate elements 20 and 30 are essentially simultaneously detachably connected by staple means

50 in cooperation with anvil 51. The finished article is then ready for folding along line 11 and assembly to the catalog. See FIG. 6.

5 As an alternative to the stitching, or stapling, of the envelopes to the cover sheet as illustrated in FIG. 5, the envelope can be detachably secured to the cover sheet by means of a releasable, pressure sensitive adhesive. The pressure sensitive adhesive can be applied as a spot or narrow strip to either the cover sheet or the envelope panel, and preferably subsequent to the folding step shown in FIG. 2. The releasable, pressure sensitive adhesive permits the envelope to be detached without damage to itself or the cover sheet.

15 As will be apparent from the preceding description, an article comprising cover sheets 21 and 22 and a single large envelope can be prepared merely by eliminating the two internal lines of hot melt adhesive on panels 36 and the perforations along centerfold line 11. See, for example, FIG. 9, described in detail below. The preparation of a composite cover sheet and single envelope could be necessitated by postal regulations setting minimum envelope dimensions, especially where the catalog or magazine itself is of a small, or pocket size. Where the article comprises but a single envelope, it will be necessary for the recipient to completely remove the cover sheets in order to separate the envelope from the assembly.

30 As will also be apparent, three or more return envelopes can be prepared as part of the composite sheet by providing an additional pair of hot melt glue lines and intermediate lines of perforations defining lines of separation between

35

the respective panels and flaps. In all other respects, the steps for completing the composite article are as previously described.

5 As will also be apparent to one skilled in the art from the above disclosure, the relative size and configuration of the envelope, or envelopes, can be varied by changing the relative positions of transverse fold lines 34 and 35. The width can also be modified by die-cutting and  
10 bursting along the outside longitudinal edges of panels 36 and 36' to reduce the width of one or both of the envelopes. By die-cutting and trimming one side of the envelope portion 30 to the fold line 11, one envelope can be entirely eliminated.

15 A further preferred embodiment of the invention incorporates a response device and is shown by way of illustration in FIG. 7. The composite sheet 10 is similar to that shown in FIG. 1, with the exception that a response device 60 and  
20 60', defined by first transverse line 12 and transverse parting line 16, is positioned between envelope flap 33 and cover sheet 20. In the particular embodiment shown in FIG. 7, die-cut sections 40 have been provided to reduce the width  
25 of the response devices to that of the envelope pockets formed after the first folding step. Depending on the particular use for the article, the response device could take the form of a prepaid post card that can be detached from the  
30 envelope flap along line 16, which is preferably provided with slit perforations. It will also be apparent that the methods and steps of gluing, perforating, folding and optionally, trimming and stapling, will in all respects be similar to those  
35 described in connection with FIGS. 1 through 5.

The only difference will be that the response device 60 will remain interposed between the envelope portion and the cover sheet portion of the web, and that if separation is accomplished as illustrated in FIG. 4, the edge trimmed will be that between the response device and cover sheet. The finished article, suitable for assembly to a catalog is illustrated in FIG. 8, which also has a die-cut window 23 in the cover sheet which corresponds to a personalized field of printing 40 on the response device.

There is shown in FIG. 9 a further preferred embodiment of the invention which is particularly adapted for use with extremely thick or bulky catalogs distributed by large mail order firms. It is a specific purpose of this embodiment to provide a wrapper which completely encloses the catalog, and which can be sealed so that the integrity of the catalog is protected during mailing, and also precludes the inspection of the contents without removal of the wrapper. As illustrated in FIG. 9, the composite mailing wrapper comprises a single return envelope, cover sheets and a cover sealing flap 25, joined to the left cover sheet 21 along longitudinal joining line 26. Cover flap 25 can be provided with a strip of pressure sensitive adhesive 28, and preferably is provided with a longitudinal tear line of perforations which is positioned parallel to the outer edges of the cover flap and lies inside of the adhesive strip 28. The composite wrapper of FIG. 9 can be prepared in the manner of the embodiments of FIG. 1 and 7, above, starting with a continuous web which is fed to the forms press where, during printing, the line holes are punched

and any desired die cut configurations can also be provided. Thereafter the printed web is fed through a computer printer for personalization, and then to the folding and bursting equipment for finishing. As will be appreciated by one skilled in the art, flap 25 is prepared by die-cutting and trimming away the width of the web above the flap. Preparation of the finished article leading to the use as illustrated in FIG. 10 follows the steps described in connection with FIGS. 2 through 5. The composite mailing wrapper comprised of envelope 30 detachably connected to cover 20 is wrapped around bulky catalog 60 and sealing flap 25 is folded along joining line 26 and then along tear line 27 to bring the strip of pressure sensitive adhesive 28 into contact with the outside of rear cover 22. This configuration of the finished assembly is illustrated schematically in the end view of FIG. 11. It will be appreciated that where lines 26 and 27 are provided with perforations, opening and removal of the composite wrapper can be accomplished by pulling down to remove that portion of the cover sealing flap between the perforated lines. As will be obvious from the prior descriptions, this embodiment can be produced with more than one envelope and can include one or more response devices. The cover sealing flap 25 can also be provided on composite mailing wrappers used on catalogs or magazines of any thickness where it is deemed important to protect the integrity of the article. In lieu of the pressure sensitive adhesive 28, the cover flap can be sealed after assembly to the catalog by hot melt or other conventional adhesive means, or by wafer seals, tape, and the like. As shown in FIG. 10 a window

23 can be die-cut at a position in one or both of the cover sheets to reveal the title, publisher or other information printed on the catalog cover.

5 As will be apparent from the above description of the several embodiments, variations in the size, format and configuration of the elements comprising the composite mailing wrapper can readily be effected by changing the positions of the transverse fold and perforation lines, as  
10 well as the die cut areas.

The specific embodiments described are intended to be representative and illustrative of the articles and methods of the invention which can be modified without departing from the spirit and  
15 scope of the invention as determined by the following claims:

1 CLAIMS:

1. A method for producing a composite mailing wrapper comprising the elements of front and rear cover sheets joined along a longitudinal fold line to which  
5 at least one preformed envelope is detachably connected all of the elements being produced from an integral web, characterised in that

the integral web comprises:

(1) a cover sheet panel defining front and rear  
10 cover sheets joined along a longitudinal line and, integral therewith;

(2) an envelope sheet joined to the cover sheet panel along a first transverse line and consisting of a second transverse line defining an envelope flap and a  
15 third transverse line defining front and rear envelope panels;

and in that the method comprises:

(a) folding the integral web along the third transverse line to superpose the rear envelope panel  
20 over the front envelope panel;

(b) bonding the longitudinal edges of the front and rear envelope panels to form an envelope pocket;

(c) further folding the integral web along the first transverse line to superpose the envelope over the  
25 cover sheet panel; and

(d) folding the cover sheet panel and envelope along the longitudinal fold line to position the envelope within the front and rear cover sheets.

2. A method according to claim 1, wherein the  
30 first transverse line is perforated.

3. A method according to claim 1 or 2, wherein the superposed envelope is separated from the cover sheet panel along the first transverse line and, substantially simultaneously therewith, is detachably  
35 connected to the cover sheet panel.

- 1        4. A method according to claim 3, wherein the envelope and cover sheet panel are separated by skin trimming along the first transverse line.
- 5        5. A method according to claim 3, wherein the envelope and cover sheet panel are separated by slitting along the first transverse line.
- 10       6. A method according to any preceding claim, wherein the composite mailing wrapper comprises two or more reply envelopes detachably connected to the cover sheets and detachable connecting means are provided along a longitudinal line between adjacent envelopes.
- 15       7. A method according to claim 6, wherein the detachable connecting means are slit perforations.
- 15       8. A method according to claim 3, 4 or 5, wherein the envelope and cover sheet panel are detachably connected by stitching means.
- 20       9. A method according to claim 3, 4 or 5, wherein the envelope and cover sheet are detachably connected by adhesive means.
- 20       10. A method according to any preceding claim, wherein detachable connecting means are provided between the front and rear cover sheets along the longitudinal fold line.
- 25       11. A method according to any preceding claim, wherein at least one window is provided in the cover sheet panel in alignment with a printed field on the superposed envelope.
- 30       12. A method according to any preceding claim, wherein a response device is detachably joined to the preformed reply envelope in the integral web, a response device panel is joined to the cover sheet panel along the first transverse line and the envelope flap is joined to the response device panel along a transverse parting line, whereby step (c) superposes the envelope and the response device over the cover sheet panel and
- 35



1 step (d) positions the envelope and the response device  
within the front and rear cover sheets.

13. A method according to claim 12, wherein the  
transverse parting line is perforated.

5 14. A method according to claim 12 or 13, wherein  
the width of the response device is less than the width  
of the envelope pocket.

15. A method according to claim 12, 13 or 14, wherein  
the superposed response device is separated from the cover  
10 sheet panel along the first transverse line and, sub-  
stantially simultaneously therewith, the response device  
and envelope are detachably connected to the cover sheet  
panel.

16. A method according to claim 15, wherein the  
15 response device and the cover sheet panel are separated  
by skin trimming along the first transverse line.

17. A method according to claim 15, wherein the  
response device and the cover sheet panel are separated  
by slitting along the first line.

20 18. A method according to any of claims 12 to 17,  
wherein the response device and envelope are detachably  
connected to the cover sheet panel by stitching means.

19. A method according to any of claims 12 to 17,  
wherein the response device and envelope are detachably  
25 connected to the cover sheet panel by adhesive means.

20. An article of manufacture comprising a composite  
mailing wrapper, suitable for use with a magazine or  
catalogue,  
characterised by  
30 comprising front and rear cover sheets joined along a long-  
itudinal fold line and at least one reply envelope  
detachably connected to the inside of the cover sheets, the com-  
posite wrapper being prepared from an integral web.

21. An article according to claim 20, which  
35 comprises two or more adjacent envelopes which are

1 detachably connected along longitudinal lines of  
perforations.

22. An article according to claim 20 or 21, in  
which the envelope is detachably connected to the  
5 cover sheet by means of perforations.

23. An article according to claim 20 or 21,  
in which the envelope is detachably connected to the  
cover sheet by stitching means.

24. An article according to claim 20 or 21, in  
10 which the envelope is detachably connected to the cover  
sheet by adhesive means.

25. An article according to any of claims 20 to 24,  
wherein the front and rear cover sheets are detachably  
connected by means of perforations along the longitudi-  
15 nal fold lines.

26. An article according to any of claims 20 to 25,  
which includes a cover sealing flap attached to the  
outer edge of one of the cover sheets along a longitudinal  
joining line.

20 27. An article according to claim 26, wherein the  
cover sealing flap contains a strip of pressure-  
sensitive adhesive and the longitudinal joining line is  
perforated.

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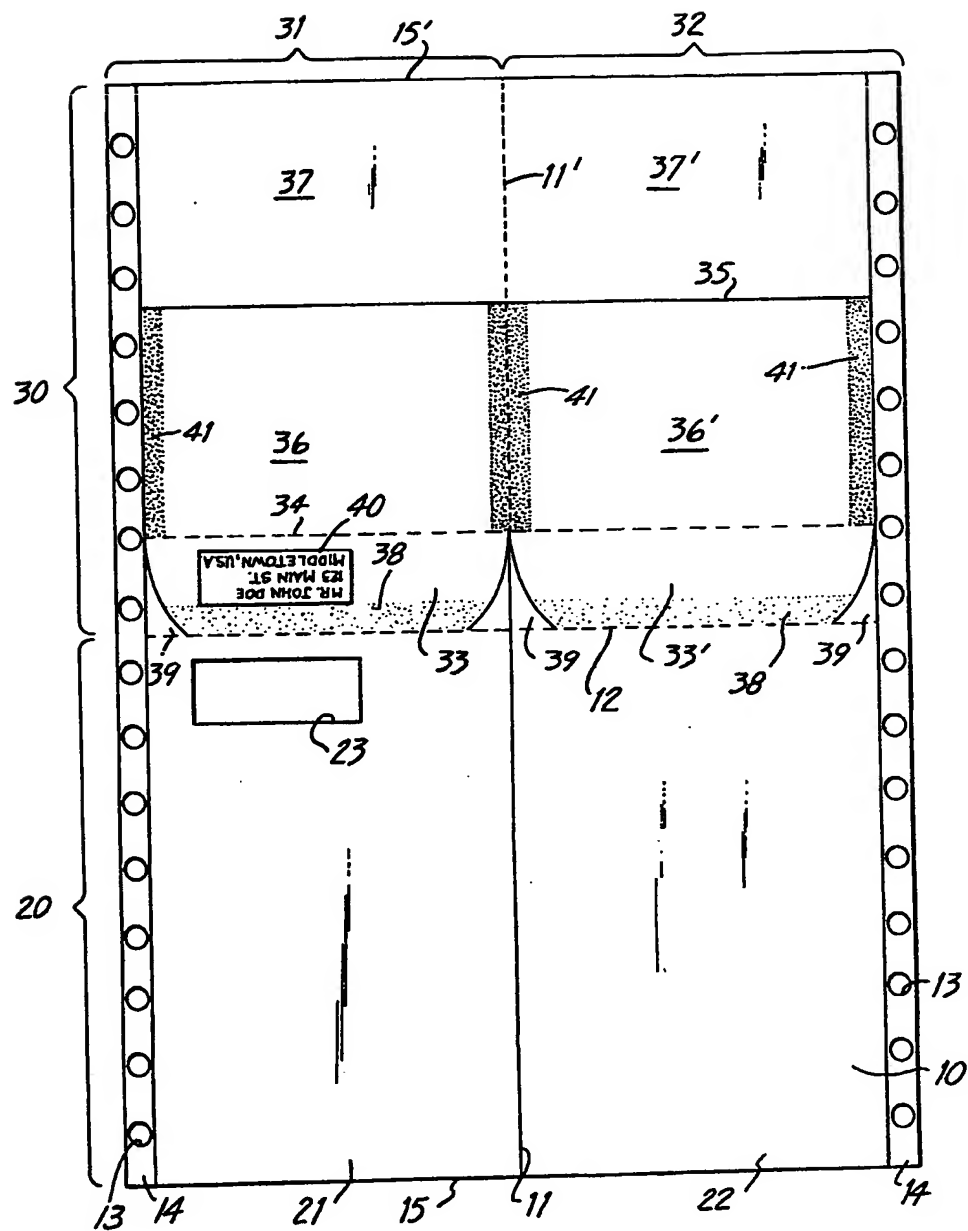


FIG. 1

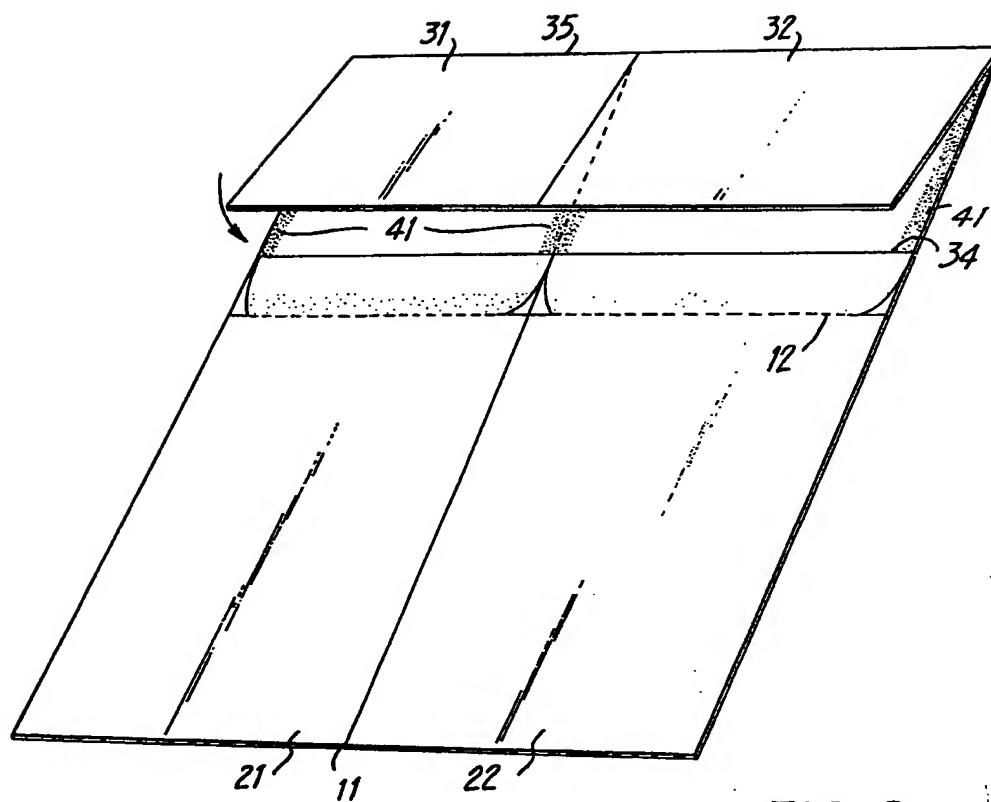


FIG. 2

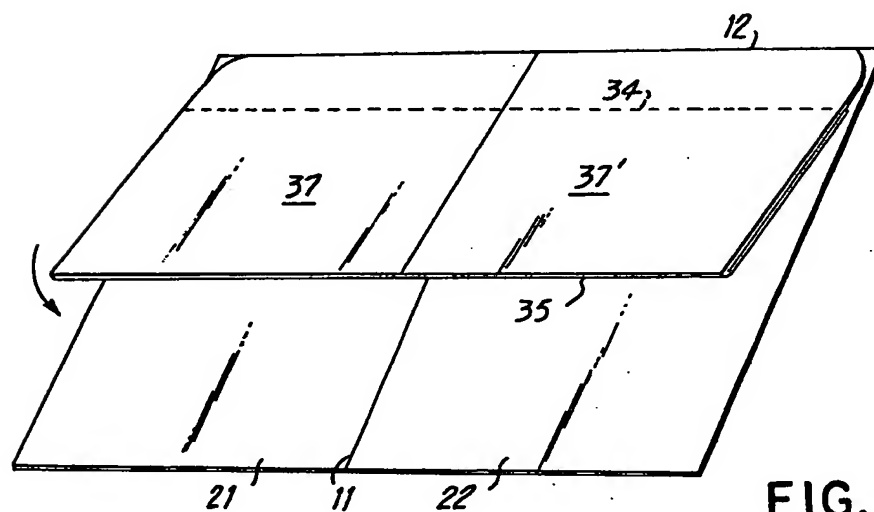


FIG. 3

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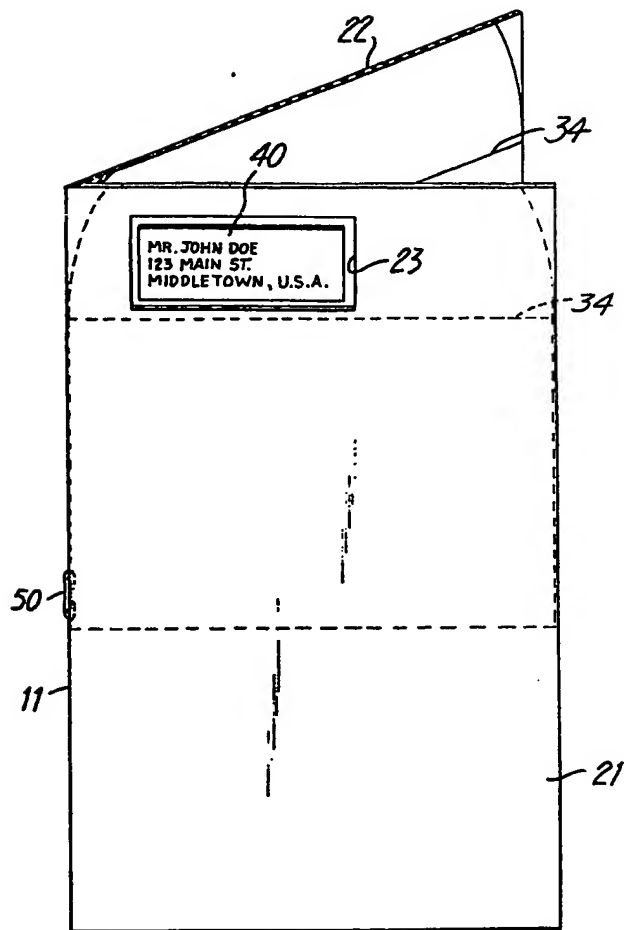


FIG. 6

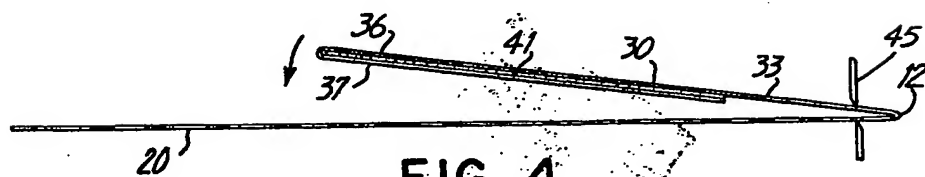


FIG. 4

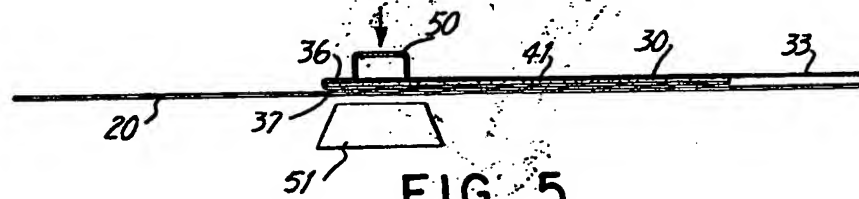


FIG. 5

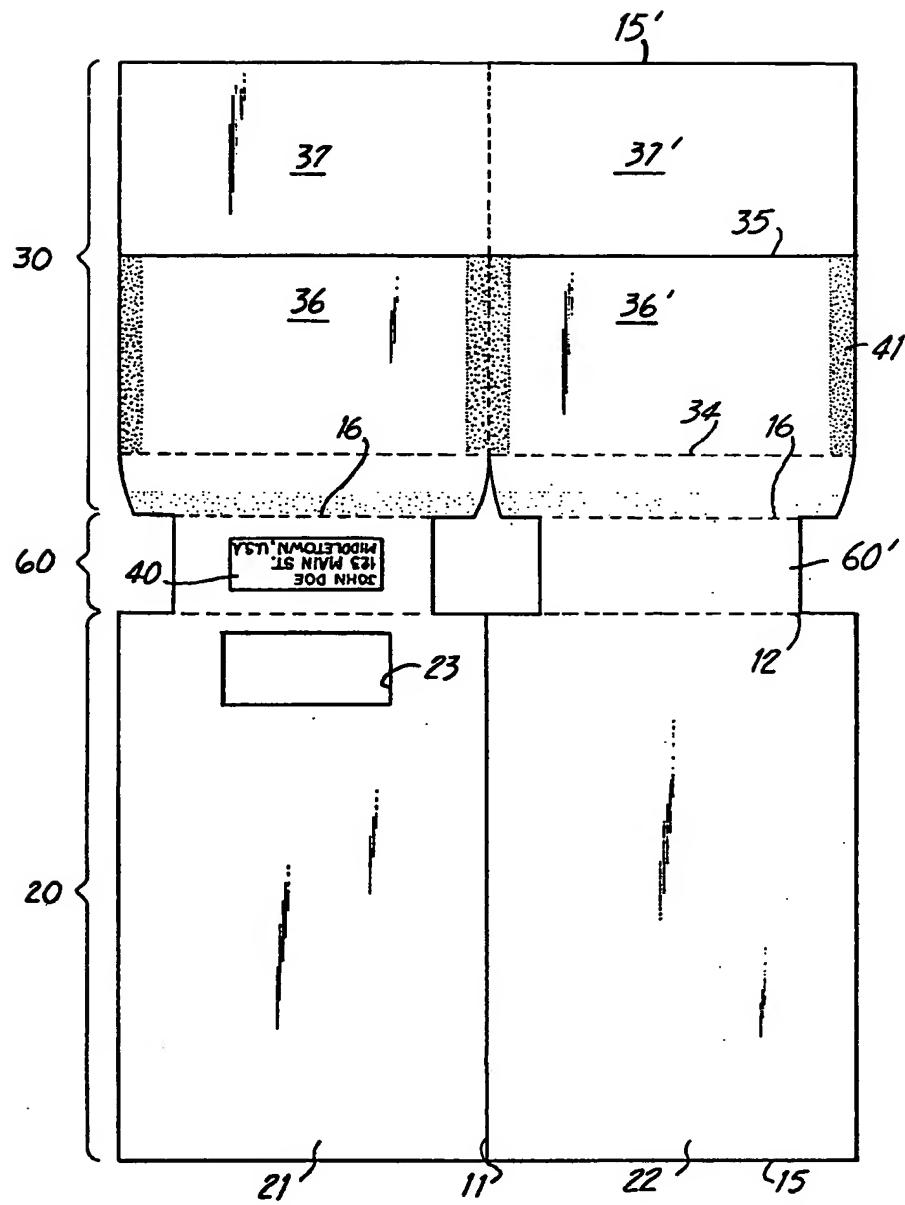


FIG. 7

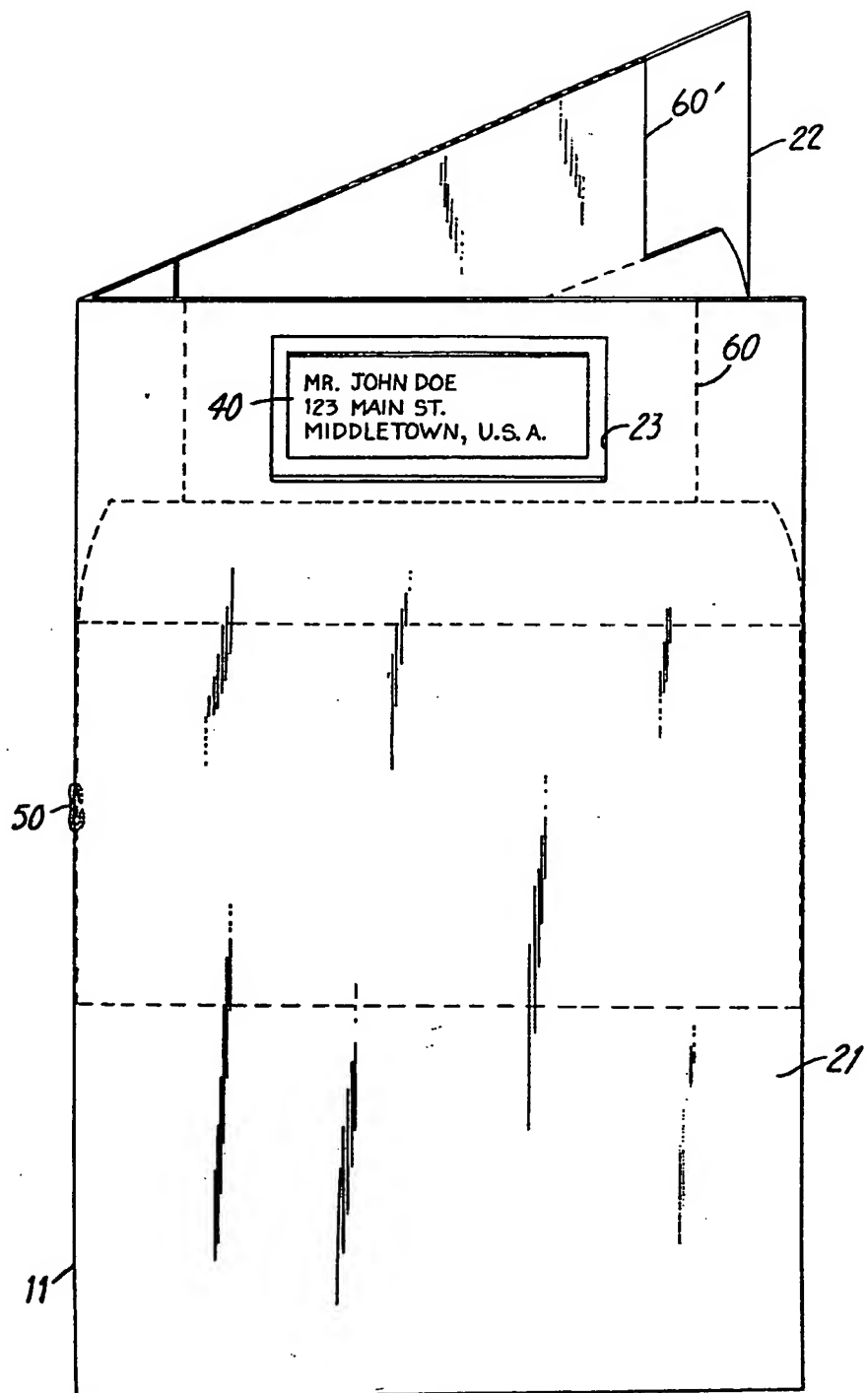


FIG. 8

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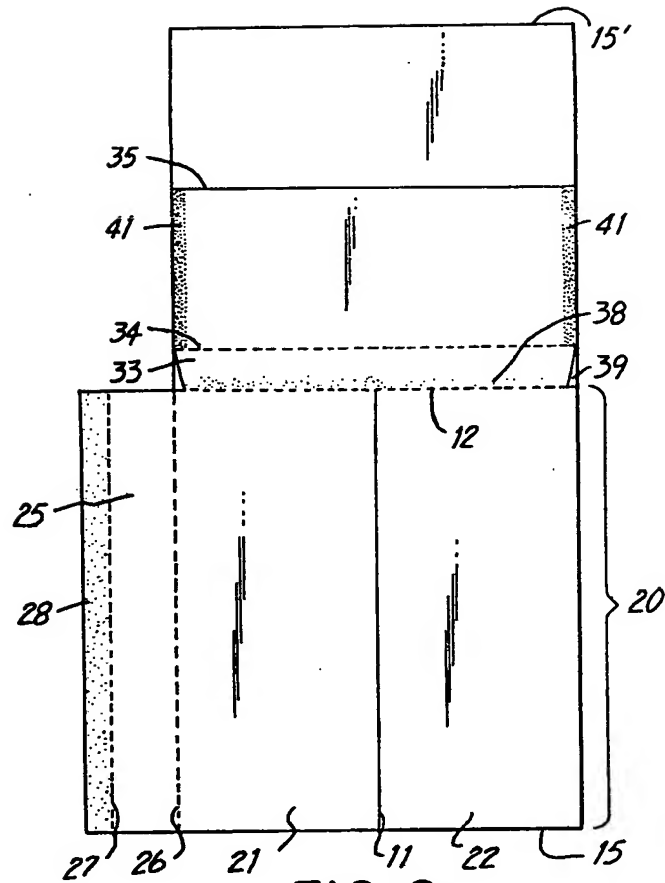


FIG. 9

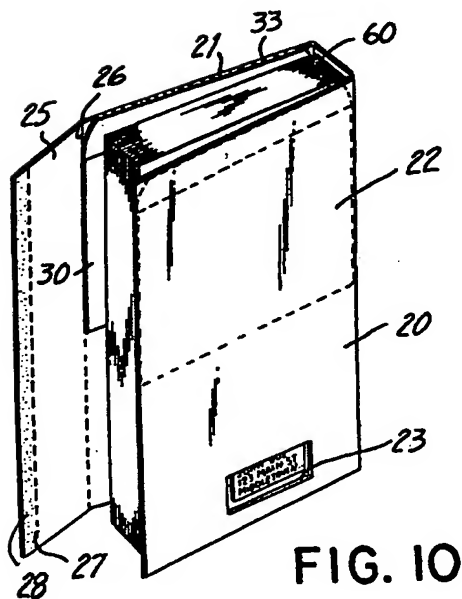


FIG. 10

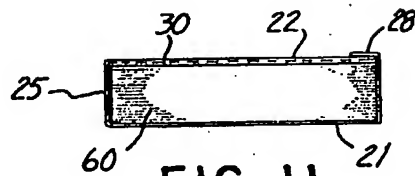


FIG. 11